

# Molding Operations Monterrey, Mexico

In addition to our locations in Michigan and Tennessee, A.L.P. now has extensive molding capabilities in the Monterrey, Mexico manufacturing and assembly facility. Services include injection molding, compression molding, and in-line extrusion/thermoforming. The 106,000-square-foot plant was custom built for A.L.P. and is strategically located near customers and shipping hubs.

## ETF- Extruder Thermoforming

Max Part Perimeter	Max Part Depth	Material
24" x 96"	8-10 inches	Acrylic or Polycarbonate

## Compression Molding

Press Tonnage	Width	Length	Stroke	Overall Height	Max RAM Die Weight
300	36"	72"	24"	38"	2.5 tons
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600	36"	120"	24"	38"	3.5 tons
1000	54"	240"	53"	78"	5.7 tons

## Injection Molding

Size	Min Shot Size	Max Shot Size
240-ton	4.5 oz	17.68 oz
340-ton	5.78 oz	23.12 oz
1000-ton	26 oz	103 oz

